

Merit

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*This certificate is granted and awarded by the authority of the Nadcap Management Council to:*

## **Cyclone Manufacturing Inc.**

8001 Park Hill Drive  
Milton, ON L9T 5H6  
Canada

*This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in [www.eAuditNet.com](http://www.eAuditNet.com) on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:*

## **Heat Treating**

Certificate Number: 9052198502  
Expiration Date: 31 August 2023  
Accreditation Length: 24 Months



**David L. Schutt, PhD**  
President

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## SCOPE OF ACCREDITATION

### Heat Treating

**Cyclone Manufacturing Inc.**  
8001 Park Hill Drive  
Milton, ON L9T 5H6  
Canada

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

#### **AC7000 - AUDIT CRITERIA FOR NADCAP ACCREDITATION**

#### **AC7102 Rev J - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on BEFORE 15-Aug-2021)**

Aluminum Alloys – AC7102/2 must also be selected

Stainless Steels, Precipitation Hardening – Customer Specs

#### **AC7102S Rev J - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits on/after 31 May 2020)**

U11 The Boeing Company

#### **AC7102/2 Rev D - Nadcap Audit Criteria for Aluminum Heat Treating (to be used on audits BEFORE 15-Aug-2021)**

Aluminum Alloys – Customer Specs

Aluminum Alloys – Industry Specs – Check any applicable boxes

#### **AC7102/5 Rev E - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity Testing (to be used on on/after 5 May 2019)**

Conductivity – Customer Specs

Conductivity – Industry Specs – Check any applicable boxes

Hardness – Rockwell – Check any applicable boxes

#### **AC7102/8 - Nadcap Audit Criteria for Heat Treating Pyrometry (to be used on audits before 15-Aug-2021)**

Pyrometry – Customer Specs

Pyrometry – Industry Specs – Check any applicable boxes

AMS2750