



This certificate is granted and awarded by the authority of the Nadcap Management Council to:

Cyclone Manufacturing Inc.

*8001 Park Hill Drive
Milton, ON L9T 5H6
Canada*

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturer's List (QML), to the revision in effect at the time of the audit for:

Heat Treating

Certificate Number: 9052228959
Expiration Date: 31 August 2025
Accreditation Length: 12 Months

Jay Solomond
Executive Vice President & Chief Operating Officer

SCOPE OF ACCREDITATION

Heat Treating

Cyclone Manufacturing Inc.
8001 Park Hill Drive
Milton, ON L9T 5H6
Canada

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7102 Rev K - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on or after 15-Aug-2021)

Aluminum Alloys (Must be selected if Aluminum is Heat Treated)

Aluminum Alloys – Customer Specs

Aluminum Alloys – Industry Specs – Check any applicable boxes

Stainless Steels, Precipitation Hardening – Customer Specs

Stainless Steels, Precipitation Hardening – Industry Specs – Check any applicable boxes

Stress Relieve – Customer Specs

Titanium Alloys – Industry Specs – Check any applicable boxes

Industry Spec – Other – Titanium Alloys

AC7102S Rev K - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits on/AFTER 12-Nov-2023)

U11 The Boeing Company

U23 Raytheon Intelligence & Space (RI&S) and Raytheon Missiles & Defense (RMD)

AC7102/5 Rev F - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity Testing (to be used on audits on/AFTER 30-Apr-2023)

Conductivity – Customer Specs

Conductivity – Industry Specs – Check any applicable boxes

Hardness – Rockwell – Check any applicable boxes

AC7102/8 Rev B - Nadcap Audit Criteria for Heat Treating Pyrometry (to be used on audits on/AFTER 27-Aug-2023)

Pyrometry – Customer Specs

Pyrometry – Industry Specs – Check any applicable boxes

Cyclone Manufacturing Inc.
Milton, ON Canada

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